

## KUM270

PRIMARY INPUT VOLTAGE	240V 1 Phase
WELDING CURRENT	30-270 Amps
VOLTAGE STEPS	21
DUTY CYCLE 40°C as per AS/NZ60974-1	70% @ 250 Amps
100% @ 210 Amps	
WELDING VOLTAGE RANGE DC	14 – 26V
WIRE SIZE (mm)	0.6 – 1.0mm Ferrous
0.9 – 1.2mm Aluminium	
0.6 – 1.0mm Stainless Steel	
0.8 – 1.2mm Flux cored	
DIMENSIONS (mm)	870 x 940 x 460mm
WEIGHT (Kgs)	116 Kgs
TORCH OPTIONS:	SB24 4 Metre / 5 Metre ARB 300 / 12ft / 15ft TWC 4 / 12ft / 15ft
OPTIONS:	Amp-Volt Meter - Part No: AVOPTION



## KUM270SWF

PRIMARY INPUT VOLTAGE	240V 1 Phase
WELDING CURRENT	30-270 Amps
VOLTAGE STEPS	21
DUTY CYCLE 40°C as per AS/NZ60974-1	70% @ 250 Amps
100% @ 210 Amps	
WELDING VOLTAGE RANGE DC	14 – 26V
WIRE SIZE (mm)	0.6 – 1.0mm Ferrous
0.9 – 1.2mm Aluminium	
0.6 – 1.0mm Stainless Steel	
0.8 – 1.2mm Flux cored	
DIMENSIONS (mm)	1270 x 920 x 460mm
WEIGHT (Kgs)	139kg
TORCH OPTIONS:	SB24 4 Metre / 5 Metre ARB 300 / 12ft / 15ft TWC 4 / 12ft / 15ft
OPTIONS:	Amp-Volt Meter Part No: AVOPTION



## Overview

The top of the range UNIMIG 270 is one of the most powerful MIG's in its class. Combining an exceptionally high duty cycle and power with very smooth arc characteristics, it is designed for use in medium to heavy fabrication, as well as rural applications.

If 3 phase power is unavailable, the UNIMIG 270 will give you the reliability and power you need to get the job done.

Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding.

The 270 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with fully covered 10 Metre interconnecting cables, a swivel turntable for the wire feed unit and wheels for increased maneuverability.

## MACHINE PACKAGE: KUM270

Standard Package includes: KUM270 Machine, SB24 MIG Torch x 4m, Earth Lead & Arc Lead 35mm x 4m, UNI-FLAME Twin Gauge Argon Regulator, 2M gas hose

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Standard Package includes: KUM270SWF Machine, SB24 MIG Torch x 4m, Earth Lead & Arc Lead 35mm x 10m, UNI-FLAME Twin Gauge Argon Regulator, 2M gas hose